

# Hardeners

## Dobte Series Hardeners

### Product Description

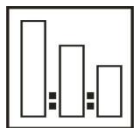
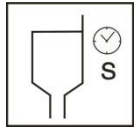
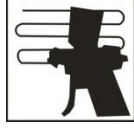
Yellow resistant hardeners to be added into 2K products to generate the chemical reaction between the hardener and acrylic resin.  
Differ from ranges of temperatures and solid contents.

#### For 2K Topcoats & Clears:

|                                          | 5°C–15°C             | 15°C–25°C                | >25°C                |
|------------------------------------------|----------------------|--------------------------|----------------------|
| 2K Topcoats<br>1060S Clear<br>690S Clear | AK2601 Fast Hardener | AK2602 Standard Hardener | AK2603 Slow Hardener |
| 403S Clear<br>120S Clear<br>KS1 Clear    | AK1251 Fast Hardener | AK1252 Standard Hardener | AK1253 Slow Hardener |

#### For 2K Primers:

AK020 for AK1020 2K Primer Surfacer, AK030 for AK1030 Epoxy Primer.

|                                                                                     |                                          |                                                                                                                                                                                                                                                                                                        |
|-------------------------------------------------------------------------------------|------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|   | <b>Mixing Ratio</b>                      | <p>Mix the 2K products with hardener and thinner as specified in the TDS.<br/>Stir well before use<br/>Please refer to the TDS of Clear Coats, 2K Topcoat, 2K Primer Surfacer, Epoxy Primer to get the corresponding mixing ratio.</p>                                                                 |
|  | <b>Spray Viscosity</b><br><b>Potlife</b> | <p>As specified in the TDS of the products which Dobte Hardeners are being used.</p>                                                                                                                                                                                                                   |
|  | <b>Spray Guns</b>                        | <p>As specified in the TDS of the products which Dobte Hardeners are being used.</p>                                                                                                                                                                                                                   |
|  | <b>Application</b>                       | <p>As specified in the TDS of the products which Dobte Hardeners are being used.</p>                                                                                                                                                                                                                   |
|  | <b>Drying</b>                            | <p>As specified in the TDS of the products which Dobte Hardeners are being used.</p>                                                                                                                                                                                                                   |
|  | <b>Further Treatment</b><br><b>Note</b>  | <p>Refinished panels can be recoated or mounted after drying and –if required- cooling.</p> <ol style="list-style-type: none"> <li>1. Wear Mask when using hardeners.</li> <li>2. Main components of hardener easily reacts with moisture in the air, cover the used out asap after mixing.</li> </ol> |