

Auxiliaries

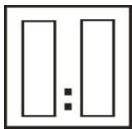
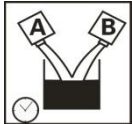
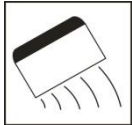
AK1208 Putty

Product Description

Very fine particles, good filling power, fast drying, excellent adhesion power, easy to apply and to sand.
Suitable for bare metal, primers and existing finishes.

Pre-treatment

Clean surface with water and soap. Rinse and dry.
Degrease with AK401.
Sand with P150 or P180 to featheredge.
Re-clean with AK401.

	Mixing Ratio	AK1208 100g Hardener 5°C–15°C 3g 15°C–25°C 2g > 25°C 1.5g Mix well before application
	Potlife	7-8mins at 25°C
	Application	Apply with plastic/steel blade. DO NOT blade too thick(MAX 3mm) for one time.
	Drying	Wet flat at 25°C after:40-60mins Dry flat at 25°C after:70-90mins
Further Treatment		Wet flat with P180-240 grade paper or dry flat with P80-120 grade paper.Apply Dobte 2K primer surfacer. And apply Dobte 2K primer surfacer,basecoats or topcoats.
	Note	1. DO NOT apply this product onto unsanded or undegreased substrates. 2.Avoid over amount mix or less amount mix with hardener. 3. Sand right away after coat dries to get easier sanding. 4.DO NOT spray topcoats directly on this product to avoid gloss losing. 5.Baking when using this product below 5°C