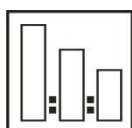


Auxiliaries

AK301 Retarder Solvent

Product Description

Additive for use in 1K basecoats, 2K topcoats and clears at high temperature (>30°C), at high humidity level (>70%) and/or at high air speed level (>0.5m/s) in booths, to prolong volatilization of solvent and to help produce a good leveling and blushing-free refinishing job in above-mentioned circumstance.



Mixing Ratio

Stir well before use

AK301 (30% max) to the first basecoat layer.

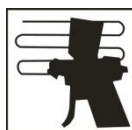
Example for a humidity level is above 70%:

Basecoat	100 (vol)
AK321_ Thinner	70-90 (vol)
AK301	10-30 (vol)

Add AK301 (10% max) to the first topcoat/clearcoat layer.

Example for a humidity level is above 70%:

Topcoats/Clears	100 (vol)
AK260_/AK125_	50(vol)
AK321_	5-15 (vol)
AK301_	5-10 (vol)



Application

Reasonable extension of flash-off time can help reduce the blush of paint.



Drying

Option 1: Prolong the drying time.

Option 2: Increase the amount of the hardener used in the RZ -2K topcoat/clear to no more than 10%.