

Primers

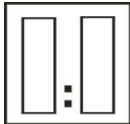
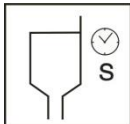
AK700 1K Primer Surfacer

Product Description

Fast-drying economical primer surfacer for covering minor defects on putty/existing finishes, and frequently used as a indication layer for sanding and filling.

Pre-treatment

Degrease with AK401.
Wash off residues and dry thoroughly.
Re-clean with AK401. The use of a tack rag is recommended.
Wet flat with P600–800 grade paper or dry flat with P320–360 grade paper.

	Mixing Ratio	700S Primer100 (vol)100 (g) AK3211 (5°C–15°C) Thinner AK3212 (15°C–25°C) AK3213 (25°C–35°C) AK3214 (>35°C)150-200 (vol)120-160 (g) Mix well and strain before application.			
	Spray Viscosity	16 to 19 seconds DIN 4 cup at 25°C			
	Spray Guns	HVLP gravity-feed spraygun	1.2–1.3mm	1.8–2.0 bar	10–15 cm
		Conventional gravity-feed spraygun	1.3–1.6mm	3.0–4.0 bar	15–20 cm
	Application	Number of spraycoats: 1 thin + 1 wet coat Flash-off: 5-8mins Film thickness: 30–40 µm			
	Drying	Drying 25°C Dust free after 10 mins Sand after 30-45 mins			
Further Treatment		After the dust-free or sanding, apply Dobte basecoat or topcoat			
	Note	1. Mix with Dobte series products to assure spray effect and paint performance. 2. Use different type of thinners as per different temperature. 3. Wear protective mask, glove and overall etc.			