

Primers

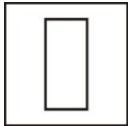
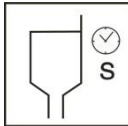
AK800R Plastic Primer

Product Description

Single-component primer to promote adhesion of paint to plastic parts. Suitable for PP, ABS, PC or PVC plastic substrates.

Pre-treatment

Degrease with AK401
Wash off residues and dry thoroughly.
Re-clean with AK401 The use of a tack rag is recommended.
Plastic substrates except PE should be wet flat with P600-800 grade paper or dry flat with P320-400 grade paper.

	Mixing Ratio	This product is ready for use.			
	Spray Viscosity	5 to 10 seconds DIN 4 cup at 25°C			
	Potlife	4 hours at 25°C; 2 hour at 35°C			
	Spray Guns	HVLP gravity-feed spraygun	1.2–1.3mm	1.8–2.0 bar	10–15 cm
		Conventional gravity-feed spraygun	1.3–1.6mm	3.0–4.0 bar	15–20 cm
	Application	Number of spraycoats:	2 thin coats		
		Flash-off:	5-10mins		
		Film thickness:	5–10 µm		
	Drying	Dust free at 25°C: 3mins			
Further Treatment		After the dust-free, apply Dobte 1K or 2K Primer Surfacer .			
	Note	1. Mix with Dobte series products to assure spray effect and pain t performance. 2.Do Not spray too thick or it will affect adhesion power between layers. 3. Wear protective mask, glove and overall etc.			