

Primers

AK802R PP Plastic Primer (Grey)

Product Description

Single-component primer to promote adhesion of paint to plastic parts. Suitable for PP substrates.

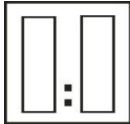
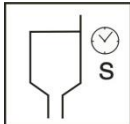
Pre-treatment

Degrease with AK401.

Wash off residues and dry thoroughly.

Re-clean with AK401. The use of a tack rag is recommended.

Plastic substrates except PE should be wet flat with P600-800 grade paper or dry flat with P320-400 grade paper.

	Mixing Ratio	AK802R Primer AK3211 (5°C–15°C) Thinner AK3212 (15°C–25°C) AK3213 (25°C–35°C) AK3214 (>35°C)	100 (vol) 100-150 (vol)	100g 80-120g	
	Spray Viscosity	10 to 16 seconds DIN 4 cup at 25°C			
	Spray Guns	HVLP gravity-feed spraygun Conventional gravity-feed spraygun	1.2–1.3mm 1.3–1.6mm	1.8–2.0 bar 3.0–4.0 bar	10–15 cm 15–20 cm
	Application	Number of spraycoats: Flash-off: Film thickness:	1 thin + 1 wet coat 5-10mins 15–20 µm		
	Drying	Dust free at 25°C: 3mins			
Further Treatment		After the dust-free, apply Dobte 1K or 2K Primer Surfacer .			
	Note	1. Mix with Dobte series products to assure spray effect and pain t performance. 2. Wear protective mask, glove and overall etc.			