

2K Clears

KS1 Ultra Cure Clear

Product Description

Ultra cure clears for application ranging from spot repair, panel repair to overall refinish.

Pre-treatment

KS1 Ultra Cure Clear is suitable to be applied on top of a clean and dust-free basecoat. See TDS of basecoat for other preparation of substrate.

	Mixing Ratio	KS1 Clear 100 (vol) AK125 Hardener 50 (vol) Mix well and strain before application. Note: AK1251/AK3211 is for temperatures between 5°C–15°C AK1252/AK3212 is for temperatures between 15°C–25°C AK1253/AK3213 is for temperatures above 25°C AK3214Thinner is for temperatures above 35°C or when refinishing large surfaces.												
	Spray Viscosity Potlife	18 to 26 seconds DIN 4 cup at 25°C 1 hours at 25°C; 30mins at 35°C												
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	IR Drying	IR drying after flash-off time: Step 1–short wave: 5 mins at a 80 cm distance Step 2–medium wave: 20 mins at a 80 cm distance												
Further Treatment		Polish after specified drying times and cooling.												
	Note	1. Mix with Dobte series products to assure spray effect and paint performance. 2. Use different type of thinners as per different temperature. Use AK125 hardener for different temperatures. 3. Wear protective mask, glove and overall etc.												