

Binders

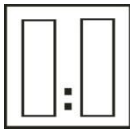
S150 Basecoat Binder

Product Description

Binder for Dobte basecoats. Improves leveling and enhances orientation of aluminum and pearl particles.

Pre-treatment

See process described in **TDS of Basecoat** – Solid Basecoat 2c, Metallic Colors 2c, Red Pearl 2c, Xirallic / Pearlescent, Basecoat 3c.

 Mixing Ratio	Stir well before use.			
			S150	S160
	Solid Basecoat	100g	10g	-
	Coarse Alu.	100g	15g	0-10g
	Fine Alu.	100g	20g	0-10g
	3-Stage Pearl	100g	50-70g	-
	2-Stage Pearl	100g	10g	-
S160 Flop Control Agent may be added to ensure better results for aluminum and pearl colors as well as for colors with an aluminum mixing base content of at least 75%.				

Basecoat

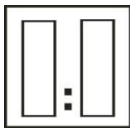
S160 Flop Control Agent – Aluminum/Pearl Effect-Adjusting Agent

Product Description

S160 is developed for Dobte aluminum colors to give silver toners a flash-like effect. Used to lighten up the side face and darken the front face of aluminum flakes.

Pre-treatment

See process described in **TDS of Basecoat** – Solid Basecoat 2c, Metallic Colors 2c, Red Pearl 2c, Xirallic / Pearlescent, Basecoat 3c.

 Mixing Ratio	Stir well before use.			
			S150	S160
	Coarse Alu.	100g	15g	0-10g
	Fine Alu.	100g	20g	0-10g
	3-Stage Pearl	100g	50-70g	-
	2-Stage Pearl	100g	10g	-
S160 Flop Controller may be added to ensure better results for aluminum colors as well as for colors with an aluminum mixing base content of at least 75%.				